

**WET PIT SUMP PUMPS
WITH COLUMN, TYPE SM
REPLACEMENT PARTS GUIDE
(PC 46)**

PACO ®		PACO PUMPS	
CAT#:			
STOCK#:			
SER#:			
GPM:	TDH:	IMP. DIA.	"
34014412			

While PACO Wet Pit Sump Pumps are designed and built to provide maximum life while requiring minimum attention and service, replacement parts may at times be required. VIRTUALLY ALL REQUIRED PARTS ARE AVAILABLE IN KIT FORM.

These kits (easily selected from the charts on the following pages) have been designed to insure that any parts needed when replacing any Non-Clog component, are furnished when you need them, with minimum effort.

Here are some guidelines and suggestions:

GENERAL NOTES: The pump and motor nameplates contain all data required in the selection and ordering of the proper replacement parts kit. The PUMP MODEL AND SERIAL NUMBER should be referenced whenever any replacement parts kit is ordered, while the PUMP CONDITIONS (GPM/TDH) and IMPELLER TRIM are REQUIRED data for the ordering of the replacement impellers.

To replace Impeller.

You will need the correct Impeller Kit which contains Impeller Hardware.

To replace Outer Mechanical Seal.

You will need the correct Outer Seal Kit.

To replace Lost/Damaged Hardware.

Select the correct Hardware Kit.

To overhaul the Pump.

You will need an Impeller Kit, Hardware Kits and Seal Kit where applicable.

ORDERING: After determining and selecting the required Kit(s), or for the selection assistance, contact your local PACO Sales Office, Representative or Distributor.

SPECIAL NOTE: Motor Frame Size will determine construction. Certain small, single phase motors have distinctive construction:

HP	PH	RPM	FRAME SIZE	MOUNTING FLANGE SIZE
1	1	1200	180	140
1 1/2	1	1200	180	140
2	1	1800	180	140
2	1	1200	210	180
3	1	1800	180	140
3	1	1200	210	180

Impeller and Hardware Kits must be selected for the mounting flange size. The outer seal must be selected for the frame size.

For single Phase motors, see Special Note, Page 1.

PUMP MODEL NO.	FRAME 140TY MOTOR				OUTER SEAL KIT
	IMPELLER KIT (1)		HARDWARE KIT		
	IRON	BRONZE	STEEL	STAINLESS STEEL	
15700	K1381-C	K1381-B	K1371	K1371-S	K611
20700	K1382-C	K1382-B	K1372	K1372-S	K611
20110	K1383-C	K1383-B	K1372	K1372-S	K611

HORSEPOWER	RPM	FRAME SIZE
1/2	1800	140TY
3/4	1800	140TY
	1200	140TY
1*	1800	140TY
	1200	140TY
1 1/2*	1800	140TY
	1200	140TY
2*	1800	140TY
	1200	140TY
3*	1800	140TY
	1200	180TY
5	1800	180TY
7 1/2	1800	180TY

*See Special Note, Pg. 1.

PUMP MODEL NO.	FRAME 140TY MOTOR				OUTER SEAL KIT
	IMPELLER KIT (1)		HARDWARE KIT		
	IRON	BRONZE	STEEL	STAINLESS STEEL	
20110	K1384-C	K1384-B	K1373	K1373-S	K612

Notes: (1) Specify Impeller Diameter when ordering.

**EXPLANATION OF PUMP CODING
(REFER TO PUMP NAMEPLATE)**

XX
Product
Code

XXXXXX
Model
Number

XXXXXXXX
Construction
Code

Impeller Kit:
Impeller
Impeller Cap Screw
Impeller Washer
Impeller Key
Spacer
Shim

Hardware Kit:
Cap Screws
Nuts

Lower Bearing Kit:
Bushings
Moisture Seal

Outer SealKit:
Seal Head
Seal Set

**Intermediate Bearing
Kit:**
Bushings
Retaining Rings

NOTE: Kits may not contain all parts listed.
They are individually selected for each pump and its construction.