

**WET PIT SUMP PUMPS
WITH COLUMN, TYPE SL& SLD
REPLACEMENT PARTS GUIDE
(PC 45)**

PACO PUMPS		
CAT#:		
STOCK#:		
SER#:		
GPM:	TDH:	IMP. DIA. " "
34014412		

While PACO Wet Pit Sump Pumps are designed and built to provide maximum life while requiring minimum attention and service, replacement parts may at times be required. VIRTUALLY ALL REQUIRED PARTS ARE AVAILABLE OFF-THE-SHELF IN KIT FORM.

These kits (easily selected from the charts on the following pages) have been designed to insure that any parts needed when replacing any wet pit sump component, is furnished when you need it, with minimum effort.

Here are some guidelines and suggestions:

GENERAL NOTES: The pump and motor nameplates contain all data required in the selection and ordering of the proper replacement parts kit. The PUMP MODEL AND SERIAL NUMBER should be referenced whenever any replacement parts kit is ordered, while the PUMP CONDITIONS (GPM/TDH) and IMPELLER TRIM are REQUIRED data for the ordering of the replacement impellers.

To replace Impeller.

You will need the correct Impeller Kit which contains Impeller Hardware.

To replace Bearings.

You will need the correct Bearing Kit.

To replace the Shaft.

Select the correct stub shaft. Inspect Main Shaft and replace as necessary. Inspect Bearings and replace if necessary. (Bearing replacement is recommended.)

To replace Lost/Damaged Hardware.

Select the correct Hardware Kit.

To overhaul the Pump.

You will need an Impeller Kit, Lower Bearing Kit, Thrust Bearing Kit, Stub Shaft, Hardware Kits and Intermediate Bearing Kit where applicable.

ORDERING: After determining and selecting the required Kit(s), or for selection assistance, contact your local PACO Sales Office, Representative or Distributor.

MODEL NO.	IMPELLER KIT (1)		PUMP END HARDWARE KIT		STUB SHAFT (2)
	IRON	BRONZE	STEEL	STAINLESS STEEL	
15700 (5")	K1103-C	K1103-B	K1272	K1272-S	-
15700 (6")	K1104-C	K1104-B	K1272	K1272-S	-
15700 (7")	K1105-C	K1105-B	K1272	K1272-S	-
20700	K1106-C	K1106-B	K1272	K1272-S	-
20950	K1107-C	K1107-B	K1273	K1273-S	
20110	K1108-C	K1108-B	K1273	K1273-S	
40700	K1109-C	K1109-B	K1274	K1274-S	
40950	K1110-C	K1110-B	K1275	K1275-S	

MODEL NO.	THRUST BEARING KIT		BRACKETT HARDWARE KIT		LOWER BEARING KIT (3)	INTER. BEARING KIT (4)	INTERMEDIATE BEARING HARDWARE KIT	
	THRU 215 FRAME	FRAME 254 & UP	THRU 215 FRAME	FRAME 254 & UP			STEEL	STAINLESS STEEL
15700	K1307	-	K1267	-			K1286	K1286-S
20700	K1307	-	K1367	-			K1286	K1286-S
20950	K1308	-	K1368	-			K1287	K1287-S
20110	K1308	-	K1268	-			K1287	K1287-S
40700	K1308	-	K1268	-			K1287	K1287-S
40950	K1308	K1309	K1268	K1269			K1287	K1287-S

- NOTES:
- (1) Specify Impeller Diameter when ordering
 - (2) Un-Kitted, See page 3 selection chart.
 - (3) See below for selection chart.
 - (4) See page 3 for selection chart.

PUMP MODEL NO.	CONSTRUCTION CODES						
	X0	X2	X4	X5	X6	X7	X8
15700	-	-	K1312	K1313	K1313	K1314	K1312
20700	-	-	K1312	K1313	K1313	K1314	K1312
20950	K1315	K1315	K1316	K1318	K1318	K1317	K1316
20110	K1315	K1315	K1316	K1318	K1318	K1317	K1316
40700	K1319	K1319	K1320	K1321	K1321	K1322	K1320
40950	K1319	K1319	K1320	K1321	K1321	K1322	K1320

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**(1) INTERMEDIATE BEARING KITS:**

PUMP MODEL NO.	CONSTRUCTION CODES						
	X0	X2	X4	X5	X6	X7	X8
15700	-	-	K1300	K1300	K1301	K1300	K1301
20700	-	-	K1300	K1300	K1301	K1300	K1301
20950	K1302	K1303	K1302	K1302	K1303	K1302	K1303
20110	K1302	K1303	K1302	K1302	K1303	K1302	K1303
40700	K1302	K1303	K1302	K1302	K1303	K1302	K1303
40950	K1302	K1303	K1302	K1302	K1303	K1302	K1303
40950 (2)	K1304	K1305	K1304	K1304	K1305	K1304	K1305

NOTES: (1) One kit required for each Intermediate Bearing Holder.

(2) Frames 254 & larger.

STUB AND MAIN SHAFTS**7/8" SHAFT**

MODEL NO.	STUB SHAFT NUMBER	SHAFT NUMBER FOR MOTOR FRAMES:*		
		56C 143TC/145TC	182TC/184TC	182TP/184TP
15700	N/A	06017144H416	06017160H416	06017161H416
20700	N/A	06017144H416	06017160H416	06017161H416

1-1/8" SHAFT

MODEL NO.	STUB SHAFT NUMBER	SHAFT NUMBER FOR MOTOR FRAMES:*		
		56C 143TC/145TC	182TC/184TC 184TP/184TP	213TC/215TC
20950	06012321H303	06015151H416	06015156H416	06016321H416
20110	06013321H303	06015147H416	06015162H416	06016323H416
40700	06013691H303	06015148H416	06015160H416	-----
40950	06013691H303	-----	06016323H416	0601528H416

1-1/2" SHAFT

MODEL NO.	STUB SHAFT NUMBER	SHAFT NUMBER FOR MOTOR FRAMES:*		
		254TC/256TC		
40950	06013962H303	06015254H416		

*FOR SHAFT, FIND THE PUMP MODEL NUMBER AND GO ACROSS CHART TO THE MOTOR FRAME REQUIRED, THIS WILL GIVE THE CORRECT SHAFT DRAWING NUMBER. TO THIS NUMBER ADD THE SUMP DEPTH SUFFIX.

Re: 06017144H416-050

**EXPLANATION OF PUMP CODING
(REFER TO PUMP NAMEPLATE)**

XX
|
**Product
Code**

XXXXXX
|
**Model
Number**

XXXXXXXX
|
**Construction
Code**

Impeller Kit:
Impeller
Lock Bushing
Impeller Cap Screw
Impeller Washer
Impeller Key

**Pump End
Hardware Kit:**
Cap Screws
Washers
Nuts

**Stub Shaft:
(Un-kitted)**
Stainless Steel
Stub Shaft

Lower Bearing Kit:
Bushings
Moisture Seal

Bracket Hardware Kit:
Cap Screws
Washers
Nuts
Key

**Intermediate Bearing
Kit:**
Bushings
Retaining Rings

**Intermediate Bearing
Hardware Kit:**
Cap Screws
Washers
Nuts

Thrust Bearing Kit:
Moisture Seals
Ball Bearing
Bearing Adapter
Retaining Ring
Set Screws

NOTE: Kits may not contain all parts listed.
They are individually selected for each pump and its construction.